

MILITARY SPEC**FILM DATA SHEET****CADPAK S**

Exterior

	PolyCotton Scrim
	30# LDPE
	35ga Foil
	2.5mil LDPE/LLDPE

**MIL SPECIFICATION****Film:** MIL PRF 131 C3**Pouch:** MIL DTL 117 T4 CE S1**QPL MIL-PRF-131K****Barrier Material: Water vapor proof, Greaseproof, Flexible, Heat-Sealable, Class 3**Application:

Cadpak S is a heavy duty foil Barrier film used where very low oxygen and moisture levels are required. It is white in color and the film has red Mil Spec printing on exterior white layer. It is used extensively in military applications where a cost-effective, heavy duty, high barrier material is required. Typical uses are vacuum crating and pouches for moisture/oxygen sensitive items. Product protection inside export crating is another common application for this film.

Converting:

Cadpak S can be converted in many ways: 2-seal pouch, 3-seal pouch, side gusset, stand up pouch and tubing. Features include: recloseable zipper, tear notch, round hang hole, and sombrero hang hole.

Physical Properties:

PROPERTIES	TEST METHOD	UNIT OF MEASURE	TYPICAL VALUE
Caliper	ASTM D2103	mils	13.3
Yield (nominal)	CALCULATED	In ² /lb	3270
MVTR	ASTM F1249	g/100 in ² /Day @ 90% RH 40° C	.0005
OTR	ASTM D3985	cc/100 in ² /day @ 0%RH 23° C	.0005
Puncture	MIL STD 3010	Lbs	>22
Tensile Strength	ASTM D882	Lbs/in	53
Seal strength	ASTM F88	Lbs/in	10

Suggested Sealing Conditions: 435°F, 60psi, 3.0 sec

The values indicated in this document are the results of tests made in compliance with the normal standards. They are given as an indication and should be considered as average values and given without any obligation on our part. This data was provided directly to Big Valley Packaging from our film supplier.